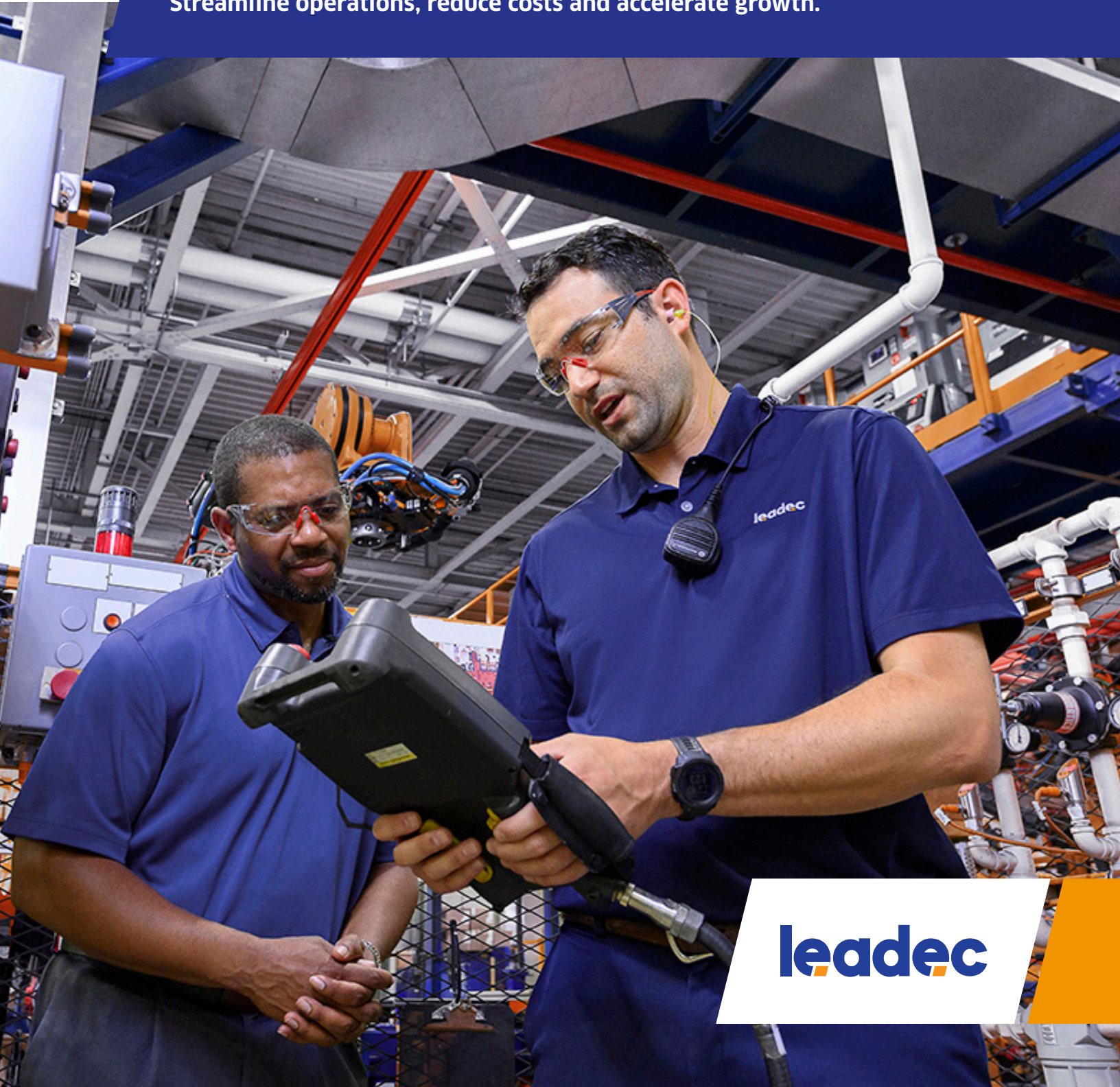


Outsourcing

# Unlock efficiency by outsourcing facility manufacturing services

Streamline operations, reduce costs and accelerate growth.



**leadec**





# Unlock efficiency by outsourcing manufacturing services

In an era of rapid technological advancement and global competition, outsourcing manufacturing services has become a strategic imperative for businesses seeking to optimize operations, reduce costs, and accelerate growth. Discover the transformative power of outsourcing, drawing on industry data and real-world examples to demonstrate how it enables companies to focus on core competencies while leveraging specialized expertise and scalable resources.

Globally, between

70-80%

of manufacturers choose to outsource.

Reduce operational costs by up to

60%

with specific savings in labor and overhead.

Manufacturers that outsource report

10-20%

improvements in production output.

By partnering with experts like Leadec, a global leader with over 60 years of experience serving more than 800 factories worldwide, companies can achieve greater efficiency, risk mitigation, and innovation. This document provides actionable strategies, backed by 2025 trends and case studies, to help your facility thrive in a dynamic market.

## Why outsource manufacturing services?

Outsourcing manufacturing services empowers facilities to optimize resources, enhance efficiency, and maintain a competitive edge in a volatile market. In 2025, with global outsourcing markets projected to reach \$525 billion by 2030 (growing at 9% annually), the practice is no longer optional but essential for survival and expansion. By partnering with specialized providers like Leadec, businesses can shift focus from routine tasks to high-value activities such as product innovation and market expansion, while mitigating risks associated with in-house operations.

Historically, outsourcing has evolved from simple cost-cutting to a strategic tool for accessing global talent and technology. In manufacturing specifically, outsourcing addresses common pain points like talent gaps—48% of manufacturers report challenges in filling production roles—and enables agility in responding to demand fluctuations.



# Key benefits of outsourcing facility manufacturing services

Outsourcing delivers multifaceted advantages, substantiated by industry research. Below, we expand on the core benefits with detailed explanations, data, and practical implications.

## Cost Savings

Outsourcing significantly lowers expenses across multiple areas. Companies can achieve up to 70% reductions in labor costs by outsourcing non-core functions as it eliminates overhead for equipment, maintenance, and facility management, with overall operational cost reductions reaching 60% in some cases.

### Lower Labor Costs

Leverage Leadec's specialized US workforce for services like production equipment maintenance and technical cleaning, reducing the need for in-house labor.

### Reduced Overhead

Avoid investments in infrastructure; Leadec's integrated facility management has helped clients reduce total cost of ownership by more than 15%.

### Economies of Scale

Benefit from Leadec's bulk purchasing and optimized processes, as seen in surveys where 63% of companies cite cost-cutting as a primary benefit.

## Focus on What Matters

By outsourcing non-core tasks, businesses can allocate resources to strategic priorities. 65% of companies view outsourcing as key to concentrating on core functions like product design, R&D, and quality assurance.

### Core Strengths Emphasis

Concentrate on core strengths like product design and quality assurance while Leadec handles facility management and logistics, minimizing your team's distractions.

### Non-Core Task Management

Delegate tasks such as technical cleaning and maintenance to Leadec. 24% of businesses outsource for efficiency gains without operational distractions.

## Access to Expertise & Technology

Vendors provide specialized skills and cutting-edge tools without the need for in-house development, and 42% of organizations outsource to improve access to talent.

### Specialized Skills

Leverage proprietary processes; Leadec's expertise in planning and optimization is tailored to American industry standards.

### Technology Access

Gain access to advanced solutions like Turnkey Conveyor Integration and Engineering, delivered by Leadec to meet precise specifications.

## Flexibility & Scalability

Adapt quickly to market changes with scalable production. Trends like personalized products at scale demand agile supply chains.

### Demand Matching

Scale production with Leadec's relocation and installation services, enabling manufacturers to limit major disruptions.

### Adaptability

Diverse suppliers like Leadec ensure resilience, as 35% outsource to meet increasing customer demands.

## Enhanced Efficiency

Streamline operations through optimized vendor processes. Manufacturers see 10-20% boosts in productivity post-outsourcing.

### Process Optimization

Outsource tasks like technical cleaning or maintenance; Leadec increases asset availability by over 10%.

### Resource Allocation

Free up resources by delegating repetitive tasks like technical cleaning to Leadec's experienced teams.





## Risk Reduction

Diversify supply chains and offload equipment failure or labor shortages.  
73% of manufacturers outsource event response.

### Supply Chain Diversification

Reduce reliance on single sources through Leadec's integrated facility management, minimizing coordination risks in operations.

### Compliance Management

Let Leadec handle maintenance and cleaning to ensure regulatory compliance while lowering burdens.



## Faster Time-to-Market

Accelerate cycles by outsourcing non-critical tasks, gaining a competitive edge.

### Production Speed & Delivery Edge

Speed up timelines with Leadec's turnkey installations and relocations, enabling quicker setup and deliver products faster through Leadec's efficient logistics services.



## Global Market Access

Insights from vendors with international knowledge can facilitate growth.

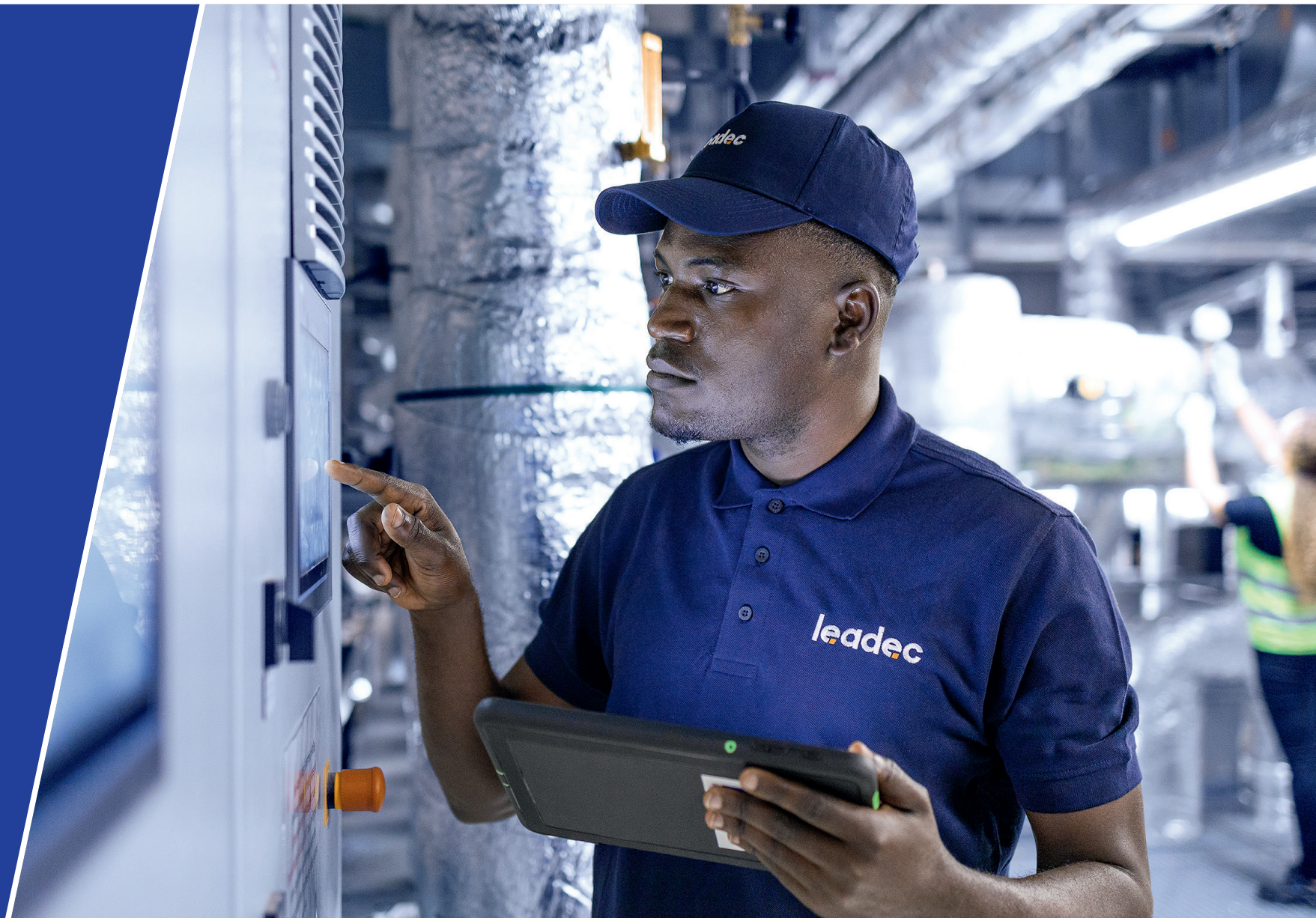
### Local Market Knowledge

Benefit from Leadec's tailored services in facility support that provide insights for driving growth and expansion in North America.



## Partnering with Leadec

Leadec's tailored solutions—spanning automation, maintenance, and IFM—deliver proven results: over 15% reduction in total cost of ownership and 10%+ increases in asset availability and first-run rates. With a 94% customer retention rate, Leadec ensures seamless integration and long-term success.





# Streamlining Assembly Line Efficiency for an Automotive OEM

Leadec’s conveyor systems improve productivity and streamline delivery



**Customer** Automotive OEM

**Location** Vance, AL

**Scope of services**

Leadec designed, built and installed greenfield seat & tire conveyor systems in this new assembly shop utilizing the Siemens Wave 6 control system. This project also included the design and build of separate truss mounted mezzanines to support the seat conveyors and tire conveyors, and included engineering, fabrication, electrical, mechanical, automation and project management services.

**Details:**

- 1,000 LF of seat conveyor
- 350 LF of tire conveyor
- 14,500 sq ft Mezzanine
- Seat & Tire Conveyor fully integrated from dock
- Unloading to lineside delivery including tire destacker and empty seat pallet stacker

# Enhancing Operations Management for a Food Packaging Company

Leadec’s services ensure clients meet the highest industry standards



**Customer** Food Packaging Company

**Location** Denton, TX

**Scope of services**

Leadec's services encompassed comprehensive support, including assistance in preventative maintenance (PM), technical cleaning, and spare parts storage (MRO) support. These services played a pivotal role in ensuring the plant's seamless and efficient processes, aligning with the strict requirements of the food and beverage sector.

**Details:**

- Addressed potential issues before they became significant problems
- Complete repair and replacement of motors, pumps, and air filters
- On-site customer support
- Standardizing work processes across the 240,000 sq. ft. facility



# Improving Productivity for a Home Appliance Manufacturer

Leadec’s services help reduce downtime and increase employee retention



**Customer** Home Appliance Manufacturer

**Location** Anderson, SC & Springfield, TN

Scope of services

Leadec implemented a comprehensive program, heavily focusing on preventive maintenance to reduce overdue machine repairs and excessive plant downtime. This program involved implementing a CMMS to capture machine data, developing routine PM tasks to keep everything in working order, training the maintenance team on technical skills, and delivering thorough technical cleaning services.

Details:

- 2 million sq. ft. combined facility space
- Introduced a new 200-point technical assessment plan
- Cut “time to fill” positions from more than 120 days to less than 30
- Improved asset reliability, reduced plant downtime, and increased employee technical knowledge

# Refining Maintenance Strategies for an Airplane Manufacturer

Leadec’s services optimize maintenance operations and asset management



**Customer** Aerospace Manufacturer

**Location** Huntsville, AL

Scope of services

Leadec swiftly implemented targeted solutions, focusing on production support maintenance and spare parts management. They initiated the ordering and setup of spare parts inventory, both at an off-site warehouse and within the manufacturer’s CMMS, optimizing resource availability. Inventory processes were enhanced, ensuring an accurate representation of equipment assets in their CMMS.

Details:

- Innovation in action: Added an alarm system to cleaning tank systems to reduce alcohol evaporation
- Significantly reduced board washer downtime
- Established new job plans and reviewed existing ones



## Partner with Leadec to reduce costs and accelerate growth.

**Leadec, the leading global service specialist for factories and their infrastructure, is a turnkey conveyor integrator and general contractor, leveraging best-in-class engineering and a global supply chain to deliver high-quality conveyance systems on time and within budget.**

The company, which is headquartered in Stuttgart, Germany, employs about 22,500 people worldwide. In 2024, Leadec earned sales of around €1.24 billion. For over 60 years Leadec has been supporting its customers along the entire production supply chain. The service provider is based at more than 350 sites, often directly at the customers' plants and facilities.

To meet our clients' changing needs, we have developed an effective, efficient and scalable business model so that we can deliver all of the support services and free our client to focus on their core mission.

Contact us today to streamline your operations.

[usa.leadec-services.com](https://usa.leadec-services.com)

### **Leadec (US) Corp.**

9395 Kenwood Road  
Cincinnati, OH 45242  
[us.info@leadec-services.com](mailto:us.info@leadec-services.com)  
[usa.leadec-services.com](https://usa.leadec-services.com)

